Supply Chain and Logistics - Why does it matter for competitiveness?

The Michelin example





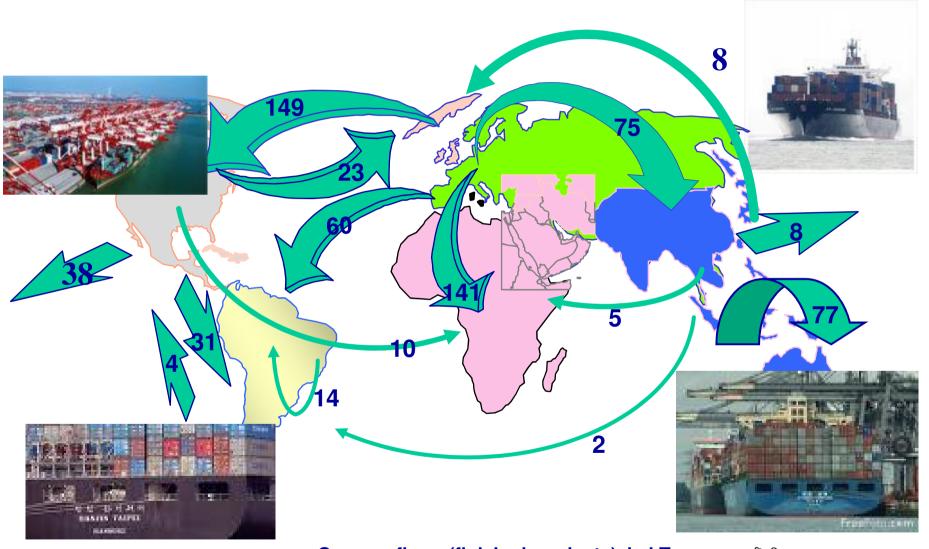
Why does it matter for EU competitiveness?

- €1,7 bn global logistic costs = 8% of annual turnover
- €4,4 bn inventory = 20% of annual turnover
- In Europe: 10 000 professionals involved every day (including sub-contractors)

In a context where we still **export 20% of tyres** produced in the EU



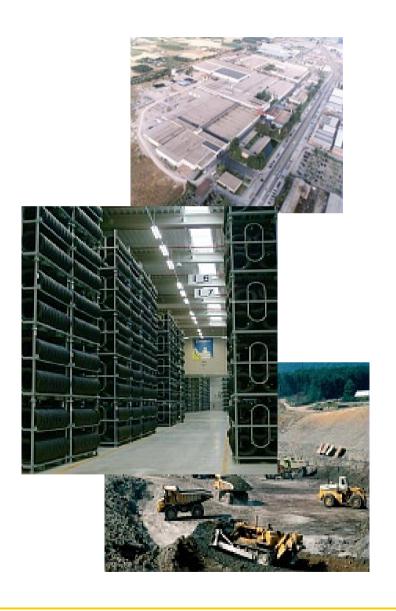
Intercontinental Flows



Oversee flows (finished products), in kTons



facts ...



- 35 millions tires in stock 1/2 Earth circumference!
- 4 000 000 m2 warehouses
 800 soccer fields
- 170.000 TeU –20"containers
 Lille Paris
- About 60 70 container ships at a time
- 800.000 trucks / year
- Over 100.000 drops / day
- Over 1.100 SC professionals
- Over 3000 Logistics professionals
 + subcontractors (20 to 30.000)

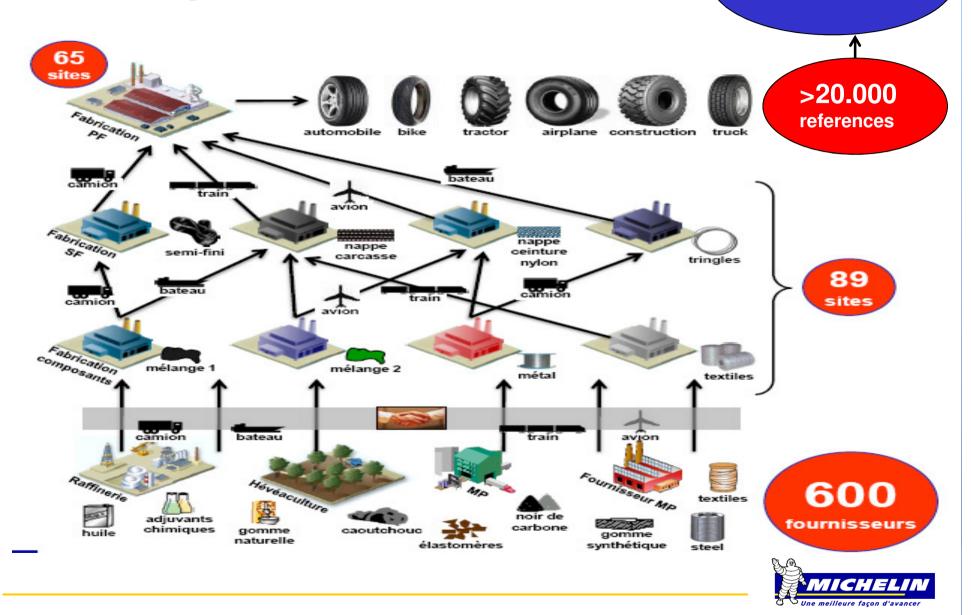


Supply chain and logistics - What is it concretely for Michelin?



2 Industrial Supply Chains – upstream and downstream

100.000 delivery points



Industrial Model in Europe

Industrial Foot Print

- Specialisation of plants by product and non by market
- · Mono-sourcing on large part of products

Production by campaigns

- Optimisation of stock value / Cost for change of campaign
 - →Length of campaign
 - → Number of campaigns

Programmation Model

- · On sales forecasts
- · Respecting rules for stock

Pre-built

 Anticipation of production to adress peaks due to seasonnality (case of winter tyres)

The industrial model generates stocks and average distance of 1.300 Km with customers

Original Equipment / Replacement



Example of constraints for Michelin Logistics

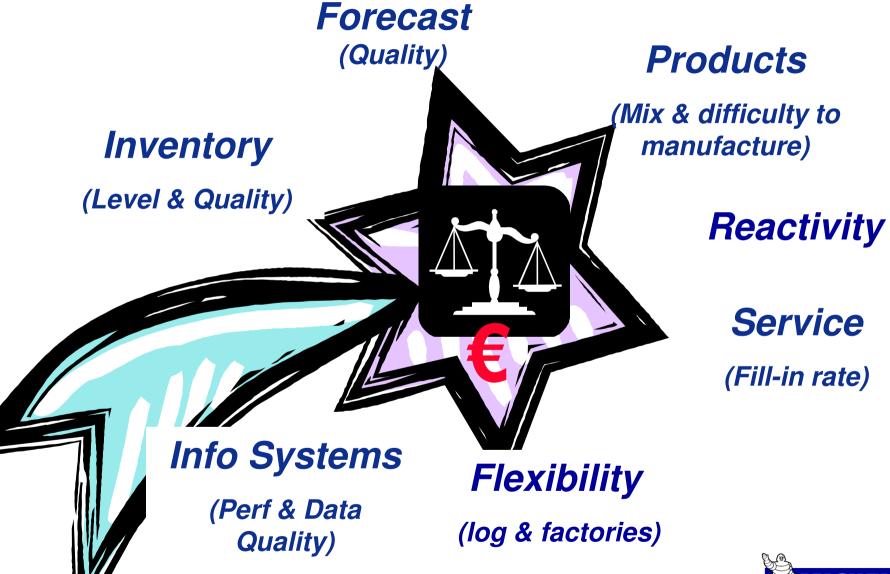
Semi-finished products :

must be used within 7 days after their production → Road

- Transport of tyres : volume is the essence !
 - 1.400 PC tyres in a truck, 2,5 FTE and 3 hours to load the truck
 - Pallet of 40 PC tyres, compacted with plastic film, but requires specific clark, not available every where....



Key performance drivers



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Thoughts about multi-modal transport



Example : combined transport rail road ES-PL

- Delivery time

ES->DE: 0,5 + 4 days

DE->PL: 4 days **PL:** 2 + 0,5 days

⇒ 9 days at best (4 days by road)

⇒ No guaranteed delivery date

- 3 x crossing borders

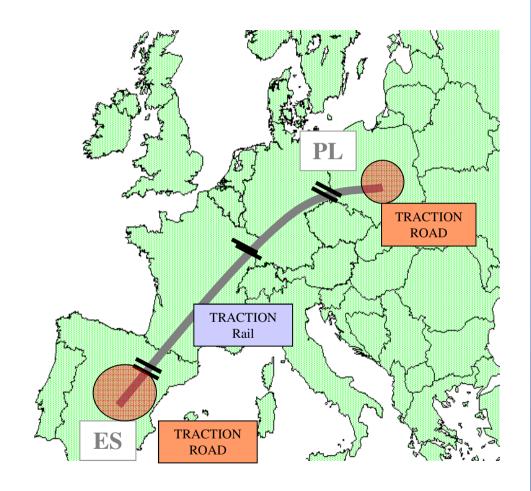
Non harmonised Infrastructures (tracks width, gauge) National operating rules (signals, electric traction)

- Transportation contracts

Pre and Post : CMR Main Traction : CIM

-> administrative constraints

- Transport costs higher than road





In a nutshell ... some potential

- The economical interest varies according to offers and flows:

- price gaps not always in favor of multi-modal... (limit > 600 km)
- ...but also in some cases benefits up to 30% on cost/ton...
- ...but with impacts on lead time (example : France-Russia + 4 days)

Potential for transport of tyres :

- Current share of multi-modal : 6%
- ...possibility to double this share within next 2/3 years

- Imports of Raw Materials:

- Curent share of multi-modal: 17 %
- Systematic study of any new multimodal offer with containers from harbours to our plants
- Integrate carbon footprint performance in purchasing transport (awareness and culture of supply chain managers)



intermodal transport should help monitoring our costs:



Hypothesis: current multimodal share multiplied by 2

With gap - 30% de l'€/ T between alternative modes and road mode

Gilles MUNINGER



what can policy makers do?

 Ensure that design of regulations takes into account flexibility as key success factor in logistics solutions

Speed-up custom procedures

 (e.g. through FTA or international cooperation, such as mutual recognition of trusted traders between EU and USA in 2012)

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Thank you for your attention!



